

[Apr 13, 2023 C-TS414-2021 Free Exam Questions with Quality Guaranteed [Q10-Q33]



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How does the system handle equipment and functional locations in an inspection lot in calibration inspection?

- * As a characteristic
- * As physical sample
- * As a material
- * As a inspection point

QUESTION 11

Which inspection origin creates only unplanned physical samples?

- * 2 goods issue
- * 3 production
- * 15 sample management
- * 16 stability study

QUESTION 12

During the creation of an inspection lot which quality management master data automatically trigger Physical sample documents?

- * Sample drawing procedure
- * Sample procedure
- * Dynamic Modification rule
- * Sample Scheme

QUESTION 13

You must assign a certification profile for outgoing certificates to key combination. What key combination that require no adjustment does SAP QM prove

- * Material , Customer, Material group
- * Customer, Material, Material group
- * Material /Customer, Material Material group
- * Material /Customer, Material Material type

QUESTION 14

You use a status profile in the quality info record in procurement, under which circumstances does the system create an inspection lot of the next supplier relationship during gr processing?

- * When the vendor attains an A in the vendor Evolution
- * When the usage decision for the previous inspection lot was rej
- * When there is an open inspection lot for the current supplier relationship status
- * When the UD for the previous inspection lot was accepted

QUESTION 15

What is required in inspection planning to transfer a characteristic value from results recording of inspection lot processing

- * Configuration settings
- * Settings for the inspection type activated in the material level
- * Master inspection characteristic linked to class characteristics
- * Usage of the class characteristics in the task list

QUESTION 16

Your customer wants to periodically calibrate the quality management test equipment used in an inspection plan .

Which type of test equipment must used ?

- * Equipment
- * Documents
- * Materials
- * Production resource/ tools PRTs

QUESTION 17

Which following inspection origin are directly related to sale and distribution (SD) functions 3 correct answers

- * Goods issue
- * Plant maintenance
- * Delivery to customer with customer order
- * General delivery
- * Good receipts

QUESTION 18

Your customer requires the lab to use quantitative characteristics during a production result recording.

Which result confirmation control indicators are available for quantitative results

- * Mean value
- * Tolerance keys
- * Single value
- * Summarized
- * Class confirmation

QUESTION 19

Your consumer wants to perform an inspection at the vendor's site instead of performing one during goods receipt...

Where must you change the settings in the system?

- * Material master
- * Vendor master
- * Purchase order
- * Quality info record in procurement

QUESTION 20

In the material master, at which organizational level do you create Quality management (QM) data for inspection type.

- * Client level
- * Plant level
- * Business area level
- * Company code level

QUESTION 21

Your customer record defects a characteristic level with in result recording and wants to correct all defects for each inspection
.....; How do you satisfy the customer requirement?

- * Active defect recoding in the control indicators of the characteristics used in the inspection plan
- * In the implementation guide, select the one Q-Notification per inspection type
- * In the implementation guide IMG select the active quality notification checkbox in the defect class for
- * Use the same report type for all inspection operations

QUESTION 22

By integrating the QM component in the production process, you can monitor and document process capability and the quality of products.

Which statistical and graphical tools does SAP provide to monitor a process ?

- * Quality management information system
- * Quality management inspection data interface QM-ID
- * Statistical report charts
- * Statistical process controls (SPC)

QUESTION 23

You have assigned a dynamic modification level to an inspection plan, which dynamic modification criterion is pre-defined and not editable?

- * Customer
- * Vendor
- * Material
- * Manufacturer

QUESTION 24

What do the selection and evaluation of audit monitoring display? Note : 2 correct answer

- * Tabular Overview lists of audit components
- * The QM-STI(Quality Management- Statistic Interface)report
- * Detailed audit valuation
- * Audit component according to different criteria

QUESTION 25

your consumer want the section of a usage decision code to automatically trigger a goods movement . Where do you make the settings to enable this ?

- * in the selected set .
- * in the code groups and code
- * in the movement type
- * in the inspection type

QUESTION 26

Which partner role is available in a standard vendor notification

- * work center
- * shipping point
- * coordinator
- * sold to party

QUESTION 27

What is the difference audit between audit question and corrective preventive action? Correct 2

- * Corrective actions have partners
- * Audit questions have no status
- * Corrective actions have no search field
- * Audit question have no long texts

QUESTION 28

Which settings are required for the immediate creation of inspection instruction during goods receipt process. Note : 3 correct answer

- * Inspection type settings in the implementation guide (IMG)
- * Inspection type settings in Material master
- * Control setting in characteristic of the task list
- * Control setting in quality info record

- * Settings for print control in implementation Guide (IMG)

QUESTION 29

Your customer wants to add the quality score of a material as criterion for the vendor evaluation Where do you set the calculation procedure for the quality score:?

- * Dud code
- * Vendor master
- * Quality info record in procurement
- * Material master

QUESTION 30

Which of the following documents can you use as a reference document when creation a customer claim?(2 correct ans)

- * Material document
- * Delivery
- * Quotation
- * QM order
- * Sales order

QUESTION 31

Your customer wants material -dependent code selected from a catalog to show when a Where can you control and limit the codes?

- * Catalog settings
- * Product hierarchy
- * Catalog profile
- * Catalog groups

QUESTION 32

What must you do in configuration to enable defects recording during an inspection with inspection lots? Note : 2 correct answer

- * Activate the work flow template
- * Define the defect report type
- * Activate reference to Existing notifications.
- * Assign the notification type to the inspection type.

QUESTION 33

What type of task lists can the calibration planner assign to a maintenance plan to perform a calibration inspection? Note : 2 correct answer

- * Functional location task list
- * Inspection plan
- * Equipment task list
- * General task list
- * Standard routing

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